

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0438.008

DVS ZERT GmbH hereby certifies that the welding company

S.C. DUAL MAN S.R.L.
Preciziei nr. 3D, sector 6
062202 Bucuresti
Romania

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2024-10-14 until 2027-10-13

Düsseldorf, 2024-08-26
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DIETZE



Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 2.1 1.2, 2.1 2.1/8.1 2.1/8.1 8.1	t = 3 - 20 mm t = 5 - 24 mm t = 2 mm t = 15 mm t = 3 - 6 mm	BW FW FW FW FW
121	1.2	t = 3 - 24 mm	FW, BW
135	1.2, 2.1 8.1 8.1	t = 1.5 - 80 mm t ≥ 3 mm t = 3 - 20 mm	FW, BW FW BW
136	1.2 1.2	t = 3 - 20 mm t = 5 - 12 mm	BW FW
141	1.2, 2.1 1.2, 2.1 8.1 8.1	t = 1 - 3 mm t = 1.5 - 4 mm t = 2 - 10 mm t = 3 - 5 mm	BW FW FW BW
786	1.2, 2.1 1.2/8.1	- -	M10 M5 - M10

Area of Application:

- New build of railway vehicles and their components

Responsible welding coordinator(s):

born:

1st deputy(ies) of the responsible welding coordinator(s):

born:

Others deputies:

born:

Remarks:

Register no.:

DVSZERT/15085/CL1/438/15/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.